



NATIONAL CAPABILITIES

LASER CUTTING CAPABILITIES

Mild Steel (All Grades)	Up to 25mm
Stainless Steel (All Grades)	Up to 25mm
Aluminium (All Grades)	Up to 30mm
Floor/Tread Plate (All Grades)	Up to 16mm
Q & T Steels including Bisalloy and Hardox	Up to 20mm
Galvanised and Zinc Coated Steels	Up to 3mm
Brass	Up to 8mm
Copper	Up to 8mm
Timber and Plastics (MSDS required)	Up to 32mm
Plate Size	Up to 6000 x 2000mm

PLASMA CUTTING CAPABILITIES

Mild Steel (All Grades)	Up to 80mm
Stainless Steel (All Grades)	Up to 50mm
Aluminium (All Grades)	Up to 50mm
Plate Size	Up to 25m x 3200mm

OXY CUTTING CAPABILITIES

Mild Steel (All Grades)	Up to 200mm
Plate Size	Up to 25m x 3200mm

TUBE LASER CAPABILITIES

Round Tube Up to 280mm Diameter	Up to 6mm
RHS/SHS Up to 125mm x 125mm	Up to 6mm
Maximum Length	Up to 8500mm
Maximum Weight	15kg per metre

TURRET PUNCH CAPABILITIES

Maximum Sheet Size	6000mm x 1500mm**
Maximum Material Thickness	5mm**

FABRICATION MANAGEMENT

Welding | Machining | Assembly | Polishing | Delivery

Finishing Options: Powder Coating | Galvanising | Anodising

BENDING CAPABILITIES

(Up to 400 Tonne)	Up to 6 metres
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* Capabilities may vary at certain sites

* Subject to sheet sizes, pipe lengths and thicknesses available

* Sheets supplied are to be laser cut quality

**Subject to confirmation based on requirements

